

I/O Layout

Bit position	TB (Terminal no.)	Input signal name
0	1	LS1: Right end of conveyor
1	2	LS2: Left end of conveyor
	3	LS3
	4	LS4
	5	LS5
5	6	PB1
6	7	PB2
	8	PB3
8	9	PB4
9	10	PB5
10	11	SS1: Turn on at "ON" side
11	12	SS0: Turn on at "Automatic" side
	13	DSW: 1
	14	DSW: 2
	15	DSW: 4
	16	DSW: 8

Bit position	TB (Terminal no.)	Output signal name
0	20	RY1: Leftward movement of conveyor
1	21	RY2: Rightward movement of conveyor
2	22	PL1
3	23	PL2
	24	PL3
5	25	PL4
	26	DPL1: 1
	27	DPL1: 2
	28	DPL1: 4
	29	DPL1: 8
	30	DPL2: 10
	31	DPL2: 20
	32	DPL2: 40
	33	DPL2: 80